

Extreme Temp Ionization Mini System

MODEL 4612-114 MINI IONIZER
MODEL 4062E CONTROLLER'
MODEL 550 ANTENNA

SIMCO ION™
An ITW Company



The Model 4612-114 Extreme Temperature Ionization Mini System is specifically designed to handle processes in extreme temperature but with significant space constraints. Only 114 mm, the 4612-114 Mini handles the extreme temperature -58°F to 302°F (-50°C to +150°C) while providing an excellent $<\pm 10V$ balance. This system can also use a Closed-loop Feedback Controller to ensure the ionizer's output is balanced at the crucial product location.

The Extreme Temperature System is the ideal solution to maintain tightly controlled ionization in small test chambers with active robotics moving parts under extreme environments. Utilizing DC technology and with Tungsten or Silicon emitters, this system is suitable for ISO 14644-1 Class 4 cleanliness environments.

FEATURES

- ✓ Mini size at 114 mm (4.5") in length
- ✓ Operates in temperatures as high as 302°F (150°C) and as low as -58°F (-50°C)
- ✓ Balance control of better than $<\pm 10V$ standard meets the new stringent requirements for S20.20
- ✓ Measures balance at the device location with the Model 4062e Closed-loop Feedback Controller and Model 550 Antenna
- ✓ Air-assisted kit available

BENEFITS

- ✓ Especially suited for small test chambers with space constraint process
- ✓ Eliminates static charge in extreme environments that cannot sustain any other static elimination method
- ✓ Self-balancing ionization eliminates calibration in the tight confines of the test chamber
- ✓ Ensures that balance is maintained at the target where it matters, not just at the ionizer itself
- ✓ Enhanced static charge neutralization at fast automation speeds in weak environment airflow

invisible problems
visible results™
Tackling Static & Particulate Contamination

Model 4612-114	
Input Voltage	±6.5 kV max, supplied by Model 4062e Controller
Discharge¹	10 sec (depending on environment) @ 12" (30.5 cm) with 100 fpm gas velocity (±1000-100V)
Balance	±10V (typ) around initial setpoint
Ion Emission	Steady-state DC Technology
Emitter	Tungsten or Single-crystal Silicon
Cleanroom Class	ISO 14644-1 Class 4
Air Supply	Input: Clean Dry Air (CDA) or Nitrogen with a minimum purity of 99.99% Flow: 100 fpm (min) velocity past 4612-114 Ionizer Temperature: 302°F (150°C) max
Alarm	Low input voltage, HV output fault, antenna signal variable/noisy and/or out of range
FMS	Relay contact, rated ±24 VDC @ 0.2A, max 4-20 mA Current output
Operating Env	-58°F to 302°F (-50°C to +150°C) max; 30-60% RH, non-condensing
Mounting	2 mounting slots are provided; methods vary depending on the environment
Enclosure	Ionizer: High temperature PEEK chassis Antenna: PTFE and Stainless Steel
Dimension	Ionizer: 4.50"L x 1.53"H x 1.08"W (11.4 x 38.9 x 2.74 cm) Antenna: 1.75 dia x 0.86"H (4.45 x 2.18 cm)
Weight	Ionizer: 0.75 lb (0.34 kg) Antenna: 0.30 lb (0.136 kg) including cables
Warranty	Two-year limited warranty
Certification	CE cULus UK K L
Model 4062e Controller	
Voltage	Input: 24 VDC ±5% @ 1.0A by P/N 33-5701-01 or tool's 24 VDC power line Output: ±6.5 kV max, peak-to-peak
Load Current	<100 µA
LED Indicator	Green POWER, red ALARM (indicates instability or HV power failure)
Control	Balance adjust
Connection	RJ-11 connector for 24 VDC input; two HV connectors; RJ-9 connector for FMS output (relay closure & 4-20 mA); SMA connector for antenna
Operating Env	50-95°F (10-35°C); 30-60% RH, non-condensing
Mounting	(2) M4 holes
Enclosure	Stainless steel
Dimension	7.91"L x 3.64"W x 2.26"H (20.1 x 9.25 x 5.74 cm)
Weight	2.4 lb (1.1 kg)
Warranty	Two-year limited warranty
Certification	CE cULus UK K L

1. Tested in accordance with ANSI/ESD STM3.1.

Ionizer Balance Control

The 4062e Controller, when paired with the 550 Antenna and 4612-114 Mini Ionizer, will provide balance to within ±10V, following industry-standard ANSI/ESD STM3.1 protocols in a steady-state environment. Changes in temperature, humidity, air composition, and moving mechanical components in the area will temporarily impact balance. The 550 Antenna and closed-loop control provide the fastest, most accurate corrections for such changes.



Balance Control & Decay Test Option

Novx 3362 with its standard antenna can replace the 550 Antenna to monitor and control in the extreme temperature environment. Using the Novx 3362 with the feedback control kit will allow active feedback and control.

Gain Control

Model 4062e Controller with enhanced external gain control provides manual adjustment to hold a steady balance over a wide range of air velocity and antenna distances. (Gain Control is not available in without closed-loop feedback controller Model 4062e-NS).

Compact Controller

The 4062e Controller is a physically small unit to allow it to be mounted almost anywhere inside a tool within a few meters of the ionizer itself.



Ordering Information

91-4612TL-114-4-01	4612 114 Ionizer with Tungsten emitter and 4m left side cable
91-4612TL-114-6-01	4612 114 Ionizer with Tungsten emitter and 6m left side cable
91-4612TR-114-4-01	4612 114 Ionizer with Tungsten emitter and 4m right side cable
91-4612TR-114-6-01	4612 114 Ionizer with Tungsten emitter and 6m right side cable
91-4612UL-114-4-01	4612 114 Ionizer with SCSi emitter and 4m left side cable
91-4612UL-114-6-01	4612 114 Ionizer with SCSi emitter and 6m left side cable
91-4612UR-114-4-01	4612 114 Ionizer with SCSi emitter and 4m right side cable
91-4612UR-114-6-01	4612 114 Ionizer with SCSi emitter and 6m right side cable
91-4062e-02	Controller 4062e for Closed-Loop Feedback with External Antenna
91-4062e-NS-02	Controller 4062e without Closed-Loop Feedback
33-4612AA-01	Air-assist Kit for 4612-114
33-0550-4M-01	550 Antenna
33-2462-01	Novx 3362 to 4062e Feedback Control Kit
33-5701-01	24 VDC Power Supply (IEC power cord required, contact Sales Services for detail)



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